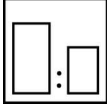


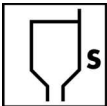
1-60 1K Plastic Primer

APPLICATION DATA



Mixing Ratio

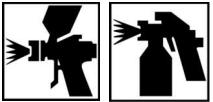
: Ready for use.
Shake well before use!



Application viscosity
DINCUP 4mm/20°C(70°F)

: Airspray (sec) : -
Pressure tank (sec) : -
Airless (sec) : -

Ready for use. Do not add Thinner.



Gravity feed
Suction feed
Pressure tank
Airless
HVLP
HE

Nozzle diameter (mm)

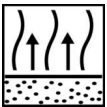
1,2-1,4
1,4-1,6
-
-
1,3
-

Spraying pressure (bar/psi)

3,0-4,0 / 44-58
3,0-4,0 / 44-58
-
-
See Info Manufacturer
See Info Manufacturer



Spray coats / Layer thickness : 1 / 5µm (0.2mil)



Flash-off (min) **20°C/70°F** : -



Drying time (min) **20°C/70°F** : 20-2h
 60°C/140°F : -
 Obj.



Potlife (min) **20°C/70°F** : -

1-60 1K Plastic Primer



PRODUCT INFO

- Area of application** : For plastic parts used in the motor vehicle industry.
- Chemical base** : Special resins.
- General qualities** : An adhesive primer on most plastics. Do not use over Polyethylen or Polystrene.
- Auxiliary materials** : -

Physical properties	Specific gravity (kg/l)	: 0.876
	Flash point	: Closed cup: 24°C (75.2°F)
	Vol.% solids	: 4
	Economy	: 8 m ² /L/5 µm (0.2 mil)
	Gloss	: Matt
	Colour	: Clear.

- Substrates** : Suitable for plastic substrates such as: PP Polypropylene (test Always), ABS Acrylonitrile Butadiene Styrene, PA Polyamide (nylon), EPDM Ethylene Propylene Diene Mixed Polymer, PUR Polyurethane.
- Undercoats** : -
- Finishing materials** : All De Beer finishes.
 If necessary in combination with 10-30% 2K Flexing Agent, see product information.
 Note : Do not add 2K Flexing Agent to Serie 500.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 3
 (Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.