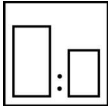


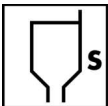
8-145/14510/14540 HS Surfacer Grey/White/Black (Sanding)

8-145/14510/14540 HS Surfacer Grey/White/Black (Non-sanding)

8-145/14510/14540 HS Surfacer Grey/White/Black (Sanding)

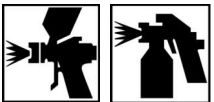
APPLICATION DATA


Mixing Ratio

 : 3:1 (Surfacer: Hardener 2K/MS) add max 10% Thinner.
 4:1 (Surfacer: Hardener HS) add max 15% Thinner.

Application viscosity
DINCUP 4mm/20°C(70°F)

 : Airspray (sec) : 20-22
 : Pressure tank (sec) : -
 : Airless (sec) : -

For information about Hardeners, Thinners and Measuring sticks see Matrix-overview (System Technique)


Gravity feed
Nozzle diameter (mm)
Spraying pressure (bar/psi)

1,3-1,8

3,0-3,5 / 44-58

Suction feed

1,4-1,8

3,0-3,5 / 44-58

Pressure tank

-

-

Airless

-

-

HVLP

1,3-1,8

See Info Manufacturer

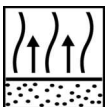
HE

1,3-1,8

See Info Manufacturer


Spray coats / Layer thickness

: 1-3 / 60-180µm(2.4-7.2mil)


Flash-off (min)
20°C/70°F : 5-10

Drying time (min)
20°C/70°F : 16h
60°C/140°F : 20-30
Obj.

Potlife (min)
20°C/70°F : 30

8-145/14510/14540 HS Surfacer Grey/White/Black (Sanding)



PRODUCT INFO

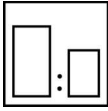
- Area of application** : Passenger cars. Suitable for repairs and new construction.
- Chemical base** : 2-Component hydroxy acrylic resins.
- General qualities** : HS Surfacer is a high-solid 2-pack surfacer with easy application. Can be finished wet-on-wet.
- Auxiliary materials** : 47-30/47-40/47-50/47-60 (2K), 47-35/47-55/47-65 (MS), 8-130/8-140/8-150/8-160 (HS), 1-141/1-151/1-161

Physical properties	Specific gravity (kg/l)	: 1.562 to 1.622
	Flash point	: Closed cup: 27.5°C (81.5°F)
	Vol.% solids	: 51
	Economy	: 8 m ² /L/60 µm (2.4 mil)
	Gloss	: Matt
	Colour	: Grey./ White./ Black.

- Substrates** : Washprimer, fully cured coatings and certain plastics.
- Undercoats** : 1-15
- Finishing materials** : All De Beer finishes.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

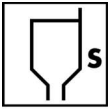
8-145/14510/14540 HS Surfacer Grey/White/Black (Non-sanding)

APPLICATION DATA



Mixing Ratio

: 3:1 (Surfacer: Hardener 2K/MS) add max 20% Thinner.
 4:1 (Surfacer: Hardener HS) add max 30% Thinner.

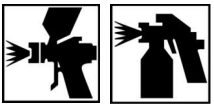


Application viscosity

DINCUP 4mm/20°C(70°F)

: Airspray (sec) : 16-17
 Pressure tank (sec) : -
 Airless (sec) : -

For information about Hardeners, Thinners and Measuring sticks see Matrix-overview (System Technique)



Gravity feed

Suction feed

Pressure tank

Airless

HVLP

HE

Nozzle diameter (mm)

Spraying pressure (bar/psi)

1,3-1,5

1,4-1,6

-

-

1,3-1,5

-

3,0-3,5 / 44-58

3,0-3,5 / 44-58

-

-

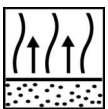
See Info Manufacturer

See Info Manufacturer



Spray coats / Layer thickness

: 1 / 20-25µm (0.8-1.0mil)



Flash-off (min)

20°C/70°F : 15-20



Drying time (min)

20°C/70°F : -

60°C/140°F : -

Obj.



Potlife (min)

20°C/70°F : 30

8-145/14510/14540 HS Surfacer Grey/White/Black (Non-sanding)



PRODUCT INFO

- Area of application** : Passenger cars. Suitable for repairs and new construction.
- Chemical base** : 2-Component hydroxy acrylic resins.
- General qualities** : HS Surfacer is a high-solid 2-pack surfacer with easy application. Can be finished wet-on-wet.
- Auxiliary materials** : 47-50/47-60 (2K), 47-55/47-65 (MS), 8-150/8-160 (HS), 1-141/1-151/1-161

Physical properties	Specific gravity (kg/l)	: 1.562 to 1.622
	Flash point	: Closed cup: 27.5°C (81.5°F)
	Vol.% solids	: 51
	Economy	: 10 m ² /L/50 µm (2.0 mil)
	Gloss	: Matt
	Colour	: Grey./ White./ Black.

- Substrates** : Washprimer, fully cured coatings and certain plastics.
- Undercoats** : 1-15
- Finishing materials** : All De Beer finishes.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).