

## **APPLICATION DATA**

## **80-60 Low VOC Plastic Primer**

]	Mixing Ratio (Volume): * Check local regulations for VOC compliance guidelines	Ready to Spray
S	Application - Viscosity RTS (Ready To Spray) Viscosity @ 20°C/70°F DIN Cup 4 mm	Ready to Spray Spray one medium coat allowing minimum flash of 5 minutes, maximum flash of 20 minutes before applying sealer of topcoat * For high impact areas, the use of a De Beer sealer is recommended prior to topcoat <b>NOTE:</b> Do not spray when surface temperature is below 50°F (10°C)
	Spray Gun HVLP Gravity Feed (Nozzle): : Inlet Air Pressure	1.3 - 1.4 mm 20 - 30 psi (1.5 - 2.0 bar)
ľ	Conventional Gun Gravity Feed (Nozzle): Air Pressure: Siphon Feed (Nozzle): Air Pressure:	1.4 - 1.6 mm 30 - 35 psi (2.0 - 2.4 bar) 1.5 - 1.8 mm 35 - 40 psi (2.4 - 2.8 bar)
)	Flash/Bake/Air Dry Times: Flash Between Coats : To Topcoat To Recoat	N/A 5 - 20 minutes 4 hours maximum



## **80-60 Low VOC Plastic Primer**

: 80-60 Low VOC Plastic Primer is designed to promote adhesion on commonly used automotive interior and exterior plastics including Thermopolylefin (TPO), Polyvinyl Chloride (PVC), Reaction Injection Molded Polyurethane (RIM), and Polypropylene (PPO)
<ul> <li>Spray surface with 90-851 Waterbase Degreaser and wipe dry with clean cloth before product evaporates</li> <li>Scuff surface with P600 grit wet or dry sandpaper or gray/yellow scuff pad</li> </ul>

 Re-spray surface with 90-851 Waterbase Degreaser and wipe dry with clean cloth before product evaporates

NOTE: Tempering before cleaning will help to remove mould release

## **Physical properties**

VOC	4.5 lbs/gal (540 g/L) Max
Vol. % Solids	4.47% Average
Theoretical Coverage	71.7 sq. ft. per mil/25 µm per gallon
Recommended DFT	0.2 - 0.6 mils (5 - 15 μm)

**Substrates** 

: Commonly used automotive interior and exterior plastics Thermopolylefin (TPO), Polyvinyl Chloride (PVC), Reaction Injection Molded Polyurethane (RIM), and Polypropylene (PPO) **NOTE:** Not to be used on polyethylene or silicone rubber

Storage life

: Under normal storage conditions for up to two years (unopened container)

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.