

# Complete List of Ford Approved Aluminum Specific Tools & Equipment



ROTUNDA

Supplier	Item	Rotunda Part #	Notes
<b>ALUMINUM DUST COLLECTION SYSTEMS (Required)</b>			
Eurovac	Eurovac II Wet Mix Portable Vacuum System	175-SYS05018300300	Dust extraction system must be a Wet Mix technology system and can be a portable or central installed system.
Eurovac	Aluminum Repair Central Vacuum Sanding System, 4 User – 7-HP w/ 2 Orbital and 2 Long Board Sanders	175-SYS030150C	
J. Clayton	Aluminum Sanding Wet Mix Portable, Mini-Cuda Immersion Separator (1-user)	016-CU-205-0-500	
Pro Spot	Dust-Free Sanding System – Aluminum Combo	254-DE-DA-BL	
Car-O-Liner	Wet Mix Immersion Separator HEPA Vacuum	345-NA90301	
Chief Automotive	Mobile Dust Extractor System – 85L	128-CHD3001	
Chief Automotive	Mobile Dust Extractor System – 63L	128-CHD3002	Includes setup and training.
<b>ALUMINUM RIVETING (Required)</b>			
Henrob	Self-Pierce Riveting Removal and Insertion Tool Kit	380-10192-006	The Henrob SPR kit is <b>only available through Rotunda.</b>
Pro Spot	Electro-Hydraulic SPR Rivet Gun Kit	254-PR-5	Includes setup and training.
Chief Automotive	Basic Rivet Gun Kit (128-CHR2001)	128-4Q17A	
	Ford Mandrel Kit (128-CHR2005)		
<b>ALUMINUM USE HAND TOOL KIT (Required)</b>			
ISN	Aluminum Specific Hand Tool Kit	300-F150COLLKIT	Ford requires the use of dedicated aluminum hand tools. This kit contains all necessary tools. The Ford Aluminum Use Hand Tool Kit is <b>only available through Rotunda.</b>
<b>ALUMINUM DENT PULLING (Required)</b>			
Pro Spot	Promo Aluminum Mobile Work Station 254-MWS-A with Dent Pulling System and 254-PRO66 Pro Pull Dent Removal System	254-MWS-AL	Dedicated aluminum dent removal station is required. Includes setup and training.  Dedicated dent extraction system must contain an aluminum stud welder, heat gun, pyrometer, hammers and dent extraction tools. Includes setup and training.
Pro Spot	Aluminum Mobile Work Station w/ Dent Pulling System and SP-1 Welder	254-MWS-AL-K1	
Pro Spot	Aluminum Mobile Work Station w/ Dent Pulling System, SP-1 Welder and Built-In Fume Extractor	254-MWS-AL-K2	
Pro Spot	Aluminum Mobile Work Station w/ Dent Pulling System, SP-1 Welder, Built-In Fume Extractor and PR111 Plasma Cutter	254-MWS-AL-K3	
Chief Automotive	MultiTool Aluminum Dent Repair Station	128-EL930001	
Dent-Fix	Dent-Fix Alu-Spot Aluminum Repair Station	300-DENDF-900DXF	
Car-O-Liner	Portable Aluminum Workstation	345-46465	
<b>ALUMINUM MIG WELDERS (Required)</b>			
Pro Spot	SP-1 Pulse Mig Welder	254-SP-1	Includes setup and training.
Pro Spot	SP-2 Pulse Mig/Mag Welder (2 Mig torches)	254-SP-2	
Pro Spot	SP-5 Pulse Mig/Tig/MMA Welder (3 Mig torches)	254-SP-5	
Pro Spot	Weld Cart for SP-1 Welder - Cart Only	254-SP-1 Weld Cart*	Dedicated aluminum Mig Welder is required.  Includes setup and training. Welder must be able to use 1.2mm 5554 welding wire.  Aluminum Mig Welder must be a minimum 220v unit and equipped with Pulse Mig Technology.
Chief/Elektron	MultiMig 511 with Standard Torch	128-EL900011	
Chief/Elektron	MultiMig 511 with Push-Pull Torch	128-EL900012	
Chief/Elektron	MultiMig 522 Dual Torch Complete with Standard and Push-Pull Torch	128-EL900010	
Car-O-Liner	Mig/Mag Pulse Welder CMI 3000 II	345-34558	
Car-O-Liner	AutoMig 273i Pulse Duo Boost (2 Mig torches)	345-79100267	
Car-O-Liner	AutoMig 273i Pulse Boost	345-79100266	
Cebotech USA	Inverter Double Pulse Mig Welder	382-301	
Cebotech USA	Jaguar Double Pulse Mig Welder	382-302	
Cebotech USA	Inverter Synergic Pulse Aluminum Mig	382-322	

\*Available as accessory only

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# Complete List of Approved Aluminum Specific Tools & Equipment *(Cont'd)*

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<b>ALUMINUM WORK AREA SEPARATION SYSTEMS <i>(Required)</i></b>			
Global Finishing Solutions, Garmat & Car-O-Liner	Global Finishing Solutions, Garmat and Car-O-Liner are the Ford Ford Suppliers for Aluminum Work Separation Systems	Multiple Applications Available	Aluminum Work Separation area is required.
<b>FUME EXTRACTION <i>(Recommended not required)</i></b>			
Eurovac	Welding Fume Extraction Arm & Fan Repair Package	175-SYS000FUME	Fume extraction system is <b>not required</b> but is recommended.  Includes setup and training.
Eurovac	Fume Arm 5' Extension Boom	175-WELSP60500*	
Eurovac	Fume Arm 10' Extension Boom	175-WELSP61000*	
Eurovac	Aluminum Repair Portable Fume Extractor	175-0704510610	
Eurovac	Aluminum Repair Portable Fume Extractor "Boxair"	175-SYS07045006100	
Pro Spot	Aluminum Repair Portable Fume Extractor, 110V	254-FE-110	
Chief Automotive	Mobile Fume Extractor with 7' Arm	128-CHF1001	
<b>FRAME RACK ACCESSORIES <i>(Recommended not required)</i></b>			
<b><i>Body Shops with Current Car-O-Liner Rack and Measuring System</i></b>			
Car-O-Liner	B730 Truck Clamping System	345-90058	<b>Optional</b> Car-O-Liner Frame Alignment Fixtures.  Selected frame rack accessories can be used on multiple vehicles and multiple model years of the F-Series, Expedition and Navigator vehicles and is highly recommended when repairing the aluminum body versions of these vehicles.
Car-O-Liner	Universal EVO Extension Package	345-90057	
Car-O-Liner	Ford F-150 Bushing Kit E395	345-41103	
Car-O-Liner	Pulling Hook Kit T10 - Universal Clamp System	345-34638	
Car-O-Liner	Accessories for Pulling Hook Kit T11	345-30541	
Car-O-Liner	Double Grab Hook	345-930	
Car-O-Liner	3/8" x 8' Chain w/1 Grab Hook	345-931	
Car-O-Liner	Single Claw Hook T18	345-30531	
<b><i>Body Shops with Current Chief Rack and Measuring System – Includes Setup and Training</i></b>			
Chief Automotive	Structural Holding and Anchoring Package	128-300000	<b>Optional</b> Chief Frame Alignment Fixtures.  Selected frame rack accessories can be used on multiple vehicles and multiple model years of the F-Series, Expedition and Navigator vehicles and is highly recommended when repairing the aluminum body versions of these vehicles.
Chief Automotive	Ford F-150 Specialty Holding System	128-300002	
Chief Automotive	Enhanced Structural Holding Package	128-300001	
Chief Automotive	F.A.S.T. Anchoring System	128-619203	
Chief Automotive	Deluxe Chain and Clamping Package with Rolling Cart	128-619205	
Chief Automotive	Deluxe Chain and Clamping Package with Wall Mount	128-619204	
Chief Automotive	Collet-Style Target Attachment Set for Non-Ferrous Vehicle Openings	128-640200	

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CONTACT INFORMATION		
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\*Available as accessory only

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